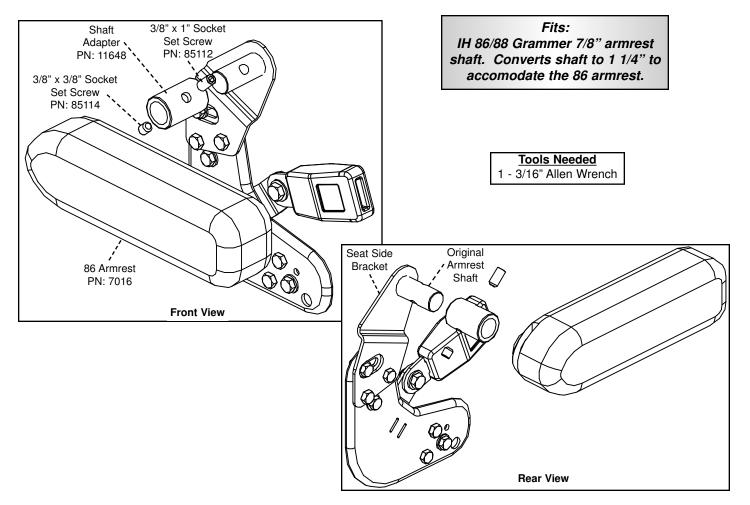


Instruction Guide

IH 86 Armrest - Grammer Adapter Kit R.H. (PN: 7008)

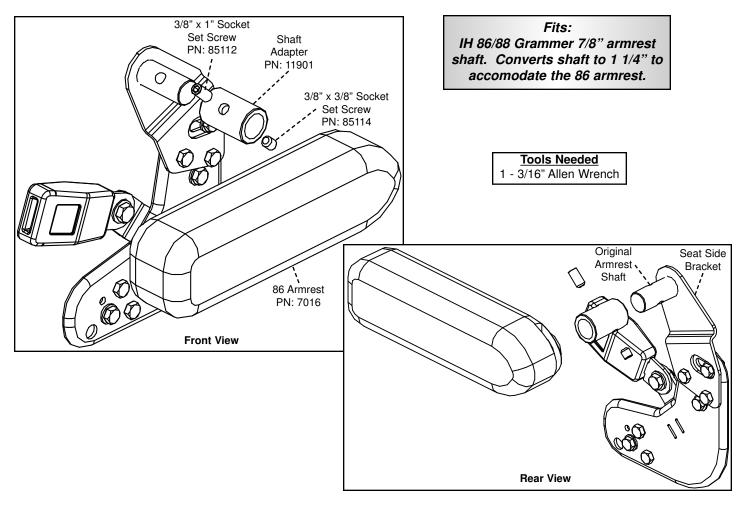


- 1. Remove the original armrest from the seat side bracket of the seat assembly.
- 2. Place the **shaft adapter** onto the **original armrest shaft** making sure the smaller threaded hole of the **shaft adapter** is closer to the **seat side bracket** than the large drilled hole is.
- 3. Line up the large drilled hole of the shaft adapter to the threaded hole of the original armest shaft.
- 4. Insert the 3/8" x 1" socket set screw into the larger drilled hole of the shaft adapter. Screw it in but do not tighten it completely.
- 5. With the **allen wrench** still in the head of the **set screw**, rotate the **shaft adapter** clockwise for the left hand armrest, or counter-clockwise for the right hand armrest, as far as it will go. While holding the **shaft adapter** in place, tighten the **socket set screw** completely.
- 6. Place the **86 armrest** onto the **shaft adapter**.
- 7. Place the 3/8" x 3/8" socket set screw through the slot in the back of the 86 armrest and into the threaded hole of the shaft adapter and tighten completely.



Instruction Guide

IH 86 Armrest - Grammer Adapter Kit L.H. (PN: 7015)



- 1. Remove the original armrest from the **seat side bracket** of the seat assembly.
- 2. Place the **shaft adapter** onto the **original armrest shaft** making sure the smaller threaded hole of the **shaft adapter** is closer to the **seat side bracket** than the large drilled hole is.
- 3. Line up the large drilled hole of the shaft adapter to the threaded hole of the original armest shaft.
- 4. Insert the 3/8" x 1" socket set screw into the larger drilled hole of the shaft adapter. Screw it in but do not tighten it completely.
- 5. With the **allen wrench** still in the head of the **set screw**, rotate the **shaft adapter** clockwise for the left hand armrest, or counter-clockwise for the right hand armrest, as far as it will go. While holding the **shaft adapter** in place, tighten the **socket set screw** completely.
- 6. Place the **86 armrest** onto the **shaft adapter**.
- 7. Place the 3/8" x 3/8" socket set screw through the slot in the back of the 86 armrest and into the threaded hole of the shaft adapter and tighten completely.